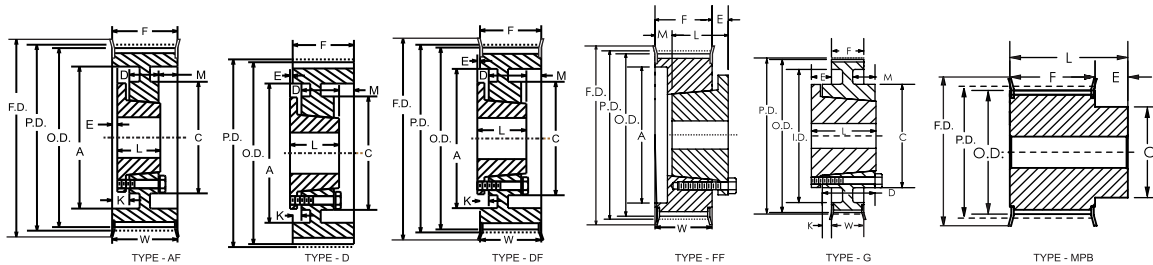


HTD® TIMING BELT PULLEY 20MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

STEEL

FOR 115MM & 170MM WIDE BELTS



20mm PITCH (HTD) 115mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
QD34-20M-115	34-20M-115-QD-F	34	F	AF1	8.522	8.352	9-7/16	1	4	6.750	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	36.50
QD36-20M-115	36-20M-115-QD-F	36	F	AF1	9.023	8.853	9-27/32	1	4	6.813	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	46.30
QD38-20M-115	38-20M-115-QD-F	38	F	AF1	9.524	9.354	10-7/16	1	4	7.313	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	51.00
QD40-20M-115	40-20M-115-QD-F	40	F	AF1	10.026	9.856	10-13/16	1	4	7.875	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	57.40
QD44-20M-115	44-20M-115-QD-F	44	F	AF1	11.028	10.858	11-13/16	1	4	8.813	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	70.80
QD48-20M-115	48-20M-115-QD-J	48	J	DF1	12.031	11.861	12-25/32	1 1/2	4 1/2	9.813	0.000	5	3.188	0.375	5.375	1.188	4.625	1.000	90.90
QD52-20M-115	52-20M-115-QD-J	52	J	DF1	13.033	12.863	13-3/4	1 1/2	4 1/2	10.625	0.000	5	3.188	0.375	5.375	1.188	4.625	1.000	110.00
QD56-20M-115	56-20M-115-QD-J	56	J	DF2	14.036	13.866	14-3/4	1 1/2	4 1/2	11.750	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	106.00
QD60-20M-115	60-20M-115-QD-J	60	J	DF2	15.038	14.868	15-29/32	1 1/2	4 1/2	12.813	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	116.00
QD64-20M-115	64-20M-115-QD-J	64	J	DF2	16.041	15.871	16-29/32	1 1/2	4 1/2	13.813	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	127.00
QD68-20M-115	68-20M-115-QD-J	68	J	DF2	17.043	16.873	17-29/32	1 1/2	4 1/2	14.750	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	148.00
QD72-20M-115	72-20M-115-QD-J	72	J	DF2	18.046	17.876	18-7/8	1 1/2	4 1/2	15.594	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	186.00
QD80-20M-115	80-20M-115-QD-M	80	M	DF2	20.051	19.881	20-7/8	2	5 1/2	17.750	11.375	5	5.188	1.500	5.375	0.188	6.750	0.000	237.00
QD90-20M-115	90-20M-115-QD-M	90	M	DF2	22.557	22.387	23-13/32	2	5 1/2	20.313	11.375	5	5.188	1.500	5.375	0.188	6.750	0.000	275.00
QD112-20M-115	112-20M-115-QD-M	112	M	D2	28.071	27.901	-	2	5 1/2	26.375	11.375	5	5.188	1.500	5.375	0.188	6.750	0.000	477.00
QD144-20M-115	144-20M-115-QD-N	144	N	G3	36.092	35.922	-	2 7/16	5 7/8	34.375	12.000	5	6.250	2.000	5.375	0.000	8.813	0.875	612.00
QD168-20M-115	168-20M-115-QD-N	168	N	G3	42.107	41.937	-	2 7/16	5 7/8	40.375	12.000	5	6.250	2.000	5.375	0.000	8.8125	0.875	648.00
QD192-20M-115	192-20M-115-QD-N	192	N	G3	48.122	47.952	-	2 7/16	5 7/8	46.250	12.000	5	6.250	2.000	5.375	0.000	8.8125	0.875	786.00
QD216-20M-115	216-20M-115-QD-N	216	N	G3	54.136	53.958	-	2 7/16	5 7/8	52.250	12.000	5	6.250	2.000	5.375	0.000	8.8125	0.875	907.00

20mm PITCH (HTD) 170mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P34-20M-170	34-20M-170-PB-2 1/8	34	MPB	FF1	8.522	8.352	9-7/16	2 1/8	4 1/4	6.500	6.500	7-1/8	—	1.250	7.500	—	6.500	2.250	87.20
P36-20M-170	36-20M-170-PB-2 1/8	36	MPB	FF1	9.023	8.853	9-27/32	2 1/8	4 1/2	7.000	7.000	7-1/8	—	1.250	7.500	—	6.500	2.250	98.70
QD38-20M-170	38-20M-170-QD-J	38	J	AF1	9.524	9.354	10-7/16	1 1/2	4 1/2	7.375	0.000	7-1/8	3.188	0.625	7.500	2.188	4.625	2.125	64.00
QD40-20M-170	40-20M-170-QD-J	40	J	AF1	10.026	9.856	10-13/16	1 1/2	4 1/2	7.750	0.000	7-1/8	3.188	0.750	7.500	2.313	4.625	2.000	73.40
QD44-20M-170	44-20M-170-QD-J	44	J	AF1	11.028	10.858	11-13/16	1 1/2	4 1/2	8.875	0.000	7-1/8	3.188	0.625	7.500	2.188	4.625	2.125	88.10
QD48-20M-170	48-20M-170-QD-M	48	M	DF1	12.031	11.861	12-25/32	2	5 1/2	9.875	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	120.00
QD52-20M-170	52-20M-170-QD-M	52	M	DF1	13.033	12.863	13-3/4	2	5 1/2	10.688	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	149.00
QD56-20M-170	56-20M-170-QD-M	56	M	DF1	14.036	13.866	14-3/4	2	5 1/2	11.813	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	177.00
QD60-20M-170	60-20M-170-QD-M	60	M	DF1	15.038	14.868	15-29/32	2	5 1/2	12.875	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	209.00
QD64-20M-170	64-20M-170-QD-M	64	M	DF1	16.041	15.871	16-29/32	2	5 1/2	13.875	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	236.00
QD68-20M-170	68-20M-170-QD-M	68	M	DF2	17.043	16.873	17-29/32	2	5 1/2	14.813	11.375	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	214.00
QD72-20M-170	72-20M-170-QD-M	72	M	DF2	18.046	17.876	18-7/8	2	5 1/2	15.594	11.375	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	238.00
QD80-20M-170	80-20M-170-QD-M	80	M	DF2	20.051	19.881	20-7/8	2	5 1/2	17.813	11.375	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	262.00
QD90-20M-170	90-20M-170-QD-M	90	M	DF2	22.557	22.387	23-13/32	2	5 1/2	20.375	11.375	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	303.00
QD112-20M-170	112-20M-170-QD-N	112	N	D-2	28.071	27.901	—	2 7/16	5 7/8	26.250	12.000	7-1/8	6.250	0.750	7.500	1.250	8.125	0.000	473.00
QD144-20M-170	144-20M-170-QD-N	144	N	D-3	36.092	35.922	—	2 7/16	5 7/8	34.250	12.000	7-1/8	6.250	0.750	7.500	1.250	8.125	0.000	520.00
QD168-20M-170	168-20M-170-QD-P	168	P	G-3	42.107	41.937	—	2 15/16	7	40.250	14.000	7-1/8	7.250	1.188	7.500	1.063	9.375	0.813	619.00
QD192-20M-170	192-20M-170-QD-P	192	P	G-3	48.122	47.952	—	2 15/16	7	46.250	14.000	7-1/8	7.250	1.188	7.500	1.063	9.375	0.813	783.00
QD216-20M-170	216-20M-170-QD-P	216	P	G-3	54.136	53.958	—	2 15/16	7	52.125	14.000	7-1/8	7.250	1.188	7.500	1.063	9.375	0.813	902.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

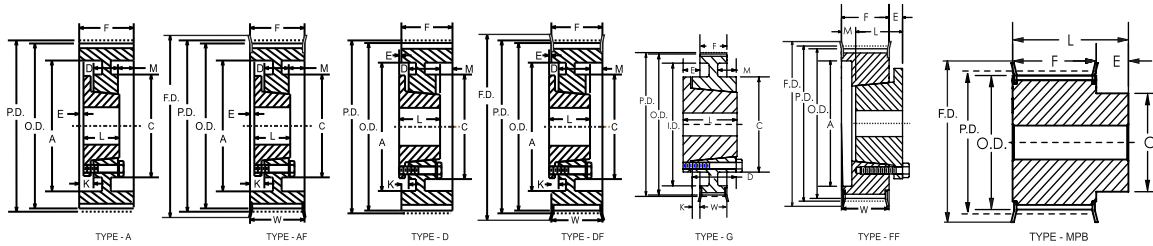
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HTD® TIMING BELT PULLEY 20MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

STEEL

FOR 230MM & 290MM WIDE BELTS



20mm PITCH (HTD) 230mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P38-20M-230	38-20M-230-PB-2 7/8	38	MPB	FF1	9.524	9.354	10-7/16	2 7/8	4 3/4	7.563	7-1/2	9-1/2	—	1.250	9.875	—	7.500	3.625	128.00
P40-20M-230	40-20M-230-PB-2 7/8	40	MPB	FF1	10.026	9.856	10-13/16	2 7/8	5 1/4	8.000	8	9-1/2	—	1.250	9.875	—	8.500	2.625	156.00
P44-20M-230	44-20M-230-PB-2 7/8	44	MPB	FF1	11.028	10.858	11-13/16	2 7/8	6	8.938	8-1/4	9-1/2	—	1.250	9.875	—	8.500	2.625	189.00
QD48-20M-230	48-20M-230-QD-M	48	M	AF1	12.031	11.861	12-25/32	2	5 1/2	9.938	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	140.00
QD52-20M-230	52-20M-230-QD-M	52	M	AF1	13.033	12.863	13-3/4	2	5 1/2	10.656	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	175.00
QD56-20M-230	56-20M-230-QD-M	56	M	AF1	14.036	13.866	14-3/4	2	5 1/2	11.625	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	204.00
QD60-20M-230	60-20M-230-QD-M	60	M	AF1	15.038	14.868	15-29/32	2	5 1/2	12.938	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	234.00
QD64-20M-230	64-20M-230-QD-M	64	M	AF1	16.041	15.871	16-29/32	2	5 1/2	13.938	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	270.00
QD68-20M-230	68-20M-230-QD-N	68	N	DF1	17.043	16.873	17-29/32	2 7/8	5 7/8	14.875	—	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	341.00
QD72-20M-230	72-20M-230-QD-N	72	N	DF1	18.046	17.876	18-7/8	2 7/8	5 7/8	15.594	—	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	410.00
QD80-20M-230	80-20M-230-QD-N	80	N	DF2	20.051	19.881	20-7/8	2 7/8	5 7/8	17.875	12	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	343.00
QD90-20M-230	90-20M-230-QD-N	90	N	DF2	22.557	22.387	23-13/32	2 7/8	5 7/8	20.438	12	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	398.00
QD112-20M-230	112-20M-230-QD-N	112	N	D2	28.071	27.901	—	2 7/8	5 7/8	26.250	12	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	664.00
QD144-20M-230	144-20M-230-QD-P	144	P	D3	36.092	35.922	—	2 15/16	7	34.250	14	9-1/2	7.250	0.938	9.875	1.313	9.375	1.313	886.00
QD168-20M-230	168-20M-230-QD-P	168	P	D3	42.107	41.937	—	2 15/16	7	40.250	14	9-1/2	7.250	0.938	9.875	1.313	9.375	1.313	934.00
QD192-20M-230	192-20M-230-QD-W	192	W	G3	48.122	47.952	—	4	8 1/2	46.000	17	9-1/2	9.000	1.000	9.875	1.500	11.375	0.625	1429.00
QD216-20M-230	216-20M-230-QD-W	216	W	G3	54.136	53.958	—	4	8 1/2	52.000	17	9-1/2	9.000	1.000	9.875	1.500	11.375	0.625	1317.00

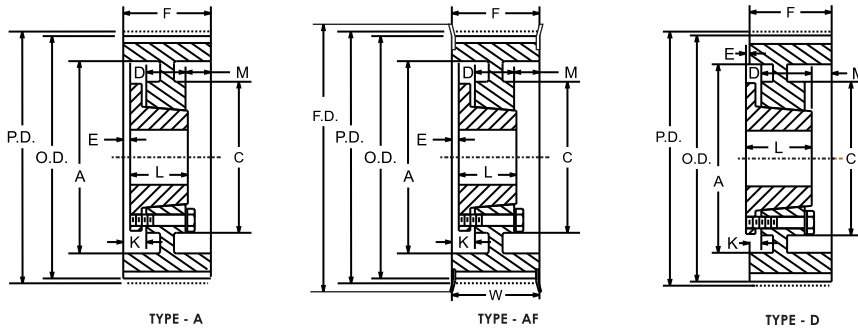
20mm PITCH (HTD) 290mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
QD52-20M-290	52-20M-290-QD-N	52	N	AF1	13.033	12.863	13-3/4	2 7/16	5 7/8	10.813	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	202.00
QD56-20M-290	56-20M-290-QD-N	56	N	AF1	14.036	13.866	14-3/4	2 7/16	5 7/8	11.875	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	237.00
QD60-20M-290	60-20M-290-QD-N	60	N	AF1	15.038	14.868	15-29/32	2 7/16	5 7/8	13.000	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	276.00
QD64-20M-290	64-20M-290-QD-N	64	N	AF1	16.041	15.871	16-29/32	2 7/16	5 7/8	14.000	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	320.00
QD68-20M-290	68-20M-290-QD-N	68	N	AF1	17.043	16.873	17-29/32	2 7/16	5 7/8	14.938	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	368.00
QD72-20M-290	72-20M-290-QD-N	72	N	AF2	18.046	17.876	18-7/8	2 7/16	5 7/8	15.594	12	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	404.00
QD80-20M-290	80-20M-290-QD-N	80	N	AF2	20.051	19.881	20-7/8	2 7/16	5 7/8	17.906	12	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	376.00
QD90-20M-290	90-20M-290-QD-N	90	N	AF2	22.557	22.387	23-13/32	2 7/16	5 7/8	20.500	12	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	431.00
QD112-20M-290	112-20M-290-QD-P	112	P	A2	28.071	27.901	-	2 15/16	7	26.125	14	11-7/8	7.250	0.250	12.250	2.500	9.375	2.500	799.00
QD144-20M-290	144-20M-290-QD-P	144	P	A3	36.092	35.922	-	2 15/16	7	34.000	14	11-7/8	7.250	0.250	12.250	2.500	9.375	2.500	1004.00
QD168-20M-290	168-20M-290-QD-W	168	W	A3	42.107	41.937	-	4	8 1/2	40.000	17	11-7/8	9.000	0.188	12.250	2.688	11.375	0.563	1410.00
QD192-20M-290	192-20M-290-QD-W	192	W	A3	48.122	47.952	-	4	8 1/2	46.000	17	11-7/8	9.000	0.188	12.250	2.688	11.375	0.563	1552.00
QD216-20M-290	216-20M-290-QD-W	216	W	A3	54.136	53.958	-	4	8 1/2	52.000	17	11-7/8	9.000	0.188	12.250	2.688	11.375	0.563	1441.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 20MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 340MM WIDE BELTS


20mm PITCH (HTD) 340mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
QD52-20M-340	52-20M-340-QD-N	52	N	AF1	13.033	12.863	13-3/4	2 7/16	5 7/8	10.813	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	219.00
QD56-20M-340	56-20M-340-QD-N	56	N	AF1	14.036	13.866	14-3/4	2 7/16	5 7/8	11.875	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	258.00
QD60-20M-340	60-20M-340-QD-N	60	N	AF1	15.038	14.868	15-29/32	2 7/16	5 7/8	13.063	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	294.00
QD64-20M-340	64-20M-340-QD-N	64	N	AF1	16.041	15.871	16-29/32	2 7/16	5 7/8	14.063	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	339.00
QD68-20M-340	68-20M-340-QD-N	68	N	AF1	17.043	16.873	17-29/32	2 7/16	5 7/8	15.000	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	389.00
QD72-20M-340	72-20M-340-QD-N	72	N	AF2	18.046	17.876	18-7/8	2 7/16	5 7/8	15.594	12	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	438.00
QD80-20M-340	80-20M-340-QD-P	80	P	AF2	20.051	19.881	20-7/8	2 15/16	7	18.000	14	13-7/8	7.250	1.250	14.250	3.500	9.375	3.500	462.00
QD90-20M-340	90-20M-340-QD-P	90	P	AF2	22.557	22.387	23-13/32	2 15/16	7	20.563	14	13-7/8	7.250	1.250	14.250	3.500	9.375	3.500	507.00
QD112-20M-340	112-20M-340-QD-P	112	P	A2	28.071	27.901	—	2 15/16	7	26.094	14	13-7/8	7.250	1.250	14.250	3.500	9.375	3.500	870.00
QD144-20M-340	144-20M-340-QD-W	144	W	A3	36.092	35.922	—	4	8 1/2	34.000	17	13-7/8	9.000	0.125	14.250	2.625	11.375	2.625	1215.00
QD168-20M-340	168-20M-340-QD-W	168	W	A3	42.107	41.937	—	4	8 1/2	40.000	17	13-7/8	9.000	0.125	14.250	2.625	11.375	2.625	1514.00
QD192-20M-340	192-20M-340-QD-S	192	S	D3	48.122	47.952	—	5 1/2	10	46.000	19	13-7/8	12.000	2.375	14.250	1.125	15.250	1.125	1817.00
QD216-20M-340	216-20M-340-QD-S	216	S	D3	54.136	53.958	—	5 1/2	10	51.875	19	13-7/8	12.000	2.375	14.250	1.125	15.250	1.125	1717.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.